



BHJ Products, Inc.

VT-5

Angle Milling Set-Up Blocks

The Angle Milling Set-Up Blocks may be used with either a dial indicator or a precision level.

The four blocks in the set are numbered 1 – 4 and have the following stock removal values.

Block No. 1	Angle Factor	.004
Block No. 2	Angle Factor	.008
Block No. 3	Angle Factor	.010
Block No. 4	Angle Factor	.016

These Factors are used as follows:

Measure the width of cut to be taken across the cylinder head...

Example- Small Block Chevrolet, approximate cut width = 7.5"

Using block No. 4, $7.5" \times .016 = .120"$ therefore removal will be 0 to .120" angle cut.

Blocks may be stacked to give stock removal values other than the four listed by simply adding or subtracting the factor.

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