

Counterbore Model Honing Plate Instructions

Tips For Best Results Using A BHJ Counterbore Model (CB) Honing Plate

- 1. Use the identical type head gasket that will be used in the final engine assembly. Experience indicates that gaskets can be used repeatedly without loss of accuracy.
- 2. Always install main caps and tighten to operating torque value.
- 3. Install any other accessory whose attachment bolts impinge on the cylinder walls. This may include water pump, bellhousing, motor mounts, etc.
- 4. Always use washers under the bolt heads.
- 5. Always use the bolts supplied with the Honing Plate.
- 6. Replace the bolts before the threads deform and cause block thread damage.

The foregoing is intended as a basic guideline. It should not be considered as criteria for a perfect result. Each and every Honing Plate user has their own method and the above tips should be adjusted accordingly.